



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T103316-101-125
Job Sheet 175855



Part No: RB T103316-101-125

Job Qty: 6 pcs

Part Name: Frame



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 11/23/19

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG T103316 Rev B IPP Rev A 18.03.06 New issue DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S097678



Part: RB T103316-101-125

Job No: 175855

Serial No/Batch: S097678

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 11/01/19

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time
100	Start up Operation	6 Ea		11/23/19	0.00	0.00	Start Up Waterjet2	
110	Waterjet - Omax - 1	6 pcs		11/23/19	0.00	0.80	Waterjet 2 OMAX	
120	QC 2	6 pcs		11/23/19	0.00	0.00	QC2 Waterjet-2	
130	NV5000 - 1 - B4B	6 pcs		11/23/19	0.00	6.00	NV5000-2	
140	QC 2	6 pcs		11/23/19	0.00	0.00	QC2 Machining-1	
150	QC 8	6 pcs		11/23/19	0.00	0.00	QC8 Machining-4	
160	Large Fab - Welded Assy-2-B4B	6 pcs		11/23/19	0.00	6.00	Large Fab - 1 - B4B	R
							Large Fab - 10 - B4B	
							Large Fab - 2 - B4B	
							Large Fab - 3 - B4B	
							Large Fab - 4 - B4B	
							Large Fab - 5 - B4B	
							Large Fab - 6 - B4B	
							Large Fab - 7 - B4B	
							Large Fab - 8 - B4B	
							Large Fab - 9 - B4B	
170	QC 9	6 pcs		11/23/19	0.00	0.00	QC9	CPL
180	Outsource - 4 - Anodize	6 pcs		11/23/19	0.00	0.00	GROO2	
190	Packaging 2-1 - Receive - B4B	6 pcs		11/23/19	0.00	0.00	Packaging2	NOV 2 1 2019
200	QC 6	6 pcs		11/23/19	0.00	0.00	QC6	NOV 2 2 2019
210	QC 21 - SA	6 pcs		11/23/19	0.00	0.00	QC21	NOV 2 5 2019

Part Op 110 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary

Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - 1-Machine as per folio FC283 FOLIO REV: _____ DWG REV: _____ 2-Deburr

140 - (QC2- Inspect parts off machine FAI/FAIB)

150 - (QC8- Inspect parts - second check)

160 - Weld as per DWG.

170 - (QC9- Inspect visual per QSI004- Fusion Welds)

180 - Issue P/O to ATG : PO 45035 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

190 - (Receive & Inspect for Damage & Mat'l Certs)

200 - (QC6- All purchased or subcontracted products)

210 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	1.5000 sf (.25 ea)	100-Start up Operation	
RB T103316-101-107	Adapter	6 pcs (1 ea)	160-Large Fab - Welded Assy-2- B4B	5194920
RB T103316-101-109	Adapter	6 pcs (1 ea)	160-Large Fab - Welded Assy-2- B4B	5201483
RB T103316-101-111	Pad	6 pcs (1 ea)	160-Large Fab - Welded Assy-2- B4B	5067611

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M6061T6S.250	2	63	0
160-Large Fab - Welded Assy-2- B4B	RB T103316-101-107	6	6	0
	RB T103316-101-109	6	6	0
	RB T103316-101-111	6	8	0



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB T103316-101-125

Job Sheet 175855



Part No: RB T103316-101-125

Job Qty: 6 ea

Part Name: Frame



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG T103316 Rev J6 IPP Rev A 18.03.06 New issue DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	6 Ea	4/23/18	4/23/18	0.00	0.00	Start Up Waterjet2		
110	Waterjet	6 pcs	4/23/18	4/23/18	0.00	0.60	Waterjet 2 OMAX		
120	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Waterjet-2		
130	Mori Seiki	6 pcs	4/23/18	4/23/18	0.00	6.00	MORI NV5000-2		
140	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC2 Machining-1		
150	QC	6 pcs	4/23/18	4/23/18	0.00	0.00	QC8 Machining-4		
160	Large Fab	6 pcs	4/24/18	4/24/18	0.00	6.00	Large Fab 2		
170	QC	6 pcs	4/24/18	4/24/18	0.00	0.00	QC9		
180	Outsource	6 pcs	4/24/18	4/24/18	0.00	0.00	Outsource4		
190	Packaging	6 pcs	4/24/18	4/24/18	0.00	0.00	Packaging2		
200	QC	6 pcs	4/24/18	4/24/18	0.00	0.00	QC6		
210	QC21-SA	6 Ea	4/24/18	4/24/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: JB Prog Rev: JB 2-Deburr if necessary
130 - 1-Machine as per folio FB FOLIO REV: AB DWG REV: JB 2-Deburr

140 -

160 - Weld as per DWG.

180 - Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	1.5000 sf (.25 ea)	100-Start up Operation	
RB T103316-101-107	Adapter	6 Ea (1 ea)	160-Large Fab	
RB T103316-101-109	Adapter	6 Ea (1 ea)	160-Large Fab	
RB T103316-101-111	Pad <u>GA145</u>	6 Ea (1 ea)	160-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	M6061T6S.250	2	17	0
160-Large Fab	RB T103316-101-107	6	0	0
	RB T103316-101-109	6	0	0
	RB T103316-101-111	6	0	0

Plex 4/11/18 10:56 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045103**



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045103

PO Date: 11/14/19

Due Date: 11/22/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

RECEIVED
2019-11-15

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	201253-A	RBT18902-A	RBT18902 Rev C	Plate A -Issue P/O -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X3	-	11/22/19	3 pcs	0 pcs	3 pcs	\$0.01/pcs	\$0.03
NOV 21 2019												
Line Item Note: **RE-WORK** Original parts came in on POHB044955 - 3 of the 6 pieces rejected due to damaged parts												
2	175855	RB T103316-101-125	T103316 Rev B	Frame -Issue PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed X1	-	11/22/19	1 pcs	0 pcs	1 pcs	\$11.5384/pcs	\$11.54
NOV 21 2019												
DAS 68 9-89												



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045103**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	201254	RBT18902-B	RBT18902 Rev C	Plate B -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed X6	-	11/22/19	6 pcs	0 pcs	6 pcs	\$11.5384/pcs	\$69.23
											NOV 21 2019	
4	201642	RBT18601	RBT18601 Rev 1C	Main Rotor Swashplate ReGreasing Tool -Issue P/O to GROUPE ALTECH -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; -Certificate of Conformity is required	Firmed X6	-	11/22/19	6 pcs	0 pcs	6 pcs	\$11.5384/pcs	\$69.23
											NOV 21 2019	
Grand Total:												\$150.03

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an Integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Guerin

Plex 11/15/19 9:57 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(024116-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupealtech.com

Bon de Livraison / Packing Slip

024116 - 1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
19-Nov-2019		Jigar Patel		POHB045103				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
1	RBT18902-A Rev.C	RBT18902 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT	ANODIZE N/C	3	3	0	0	0
2	RBT103316-101-125 Rev.B	RBT103316 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT	ANODIZE CH	1	1	0	0	0
3	RBT18902-B Rev.C	RBT18902 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT	ANODIZE CH	6	6	0	0	0
4	RBT18601 Rev.1C	RBT18601 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT	ANODIZE CH	6	6	0	0	0

DAS
68
9-89

RECEIVED

NOV 20 2019

DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.